

### CLAIMS

1. A hydrogen gas sensor comprising a first electrode, a second electrode and an electrolyte contacting with said first electrode and said second electrode,

5 wherein said first electrode and said second electrode are made of corresponding different materials in chemical potential for hydrogen gas, and said first electrode is made of higher chemical potential material and said second electrode is made of lower chemical potential material,

10 wherein said hydrogen gas is detected on an electromotive force generated between said first electrode and said second electrode.

2. A hydrogen gas sensor comprising a first electrode, a second electrode and an electrolyte contacting with said first electrode and said second electrode,

15 wherein said first electrode and said second electrode are made of corresponding different materials in absorption-dissociation active degree, and said first electrode is made of higher absorption-dissociation material and said second electrode is made of lower absorption-dissociation material,

20 wherein said hydrogen gas is detected on an electromotive force generated between said first electrode and said second electrode.

3. The hydrogen gas sensor as defined in claim 1 or 2, wherein said first electrode includes a first electrode material which exhibits a standard electromotive force of 0.8V or over in the cell of  
25  $H_2(-) | 50\text{mol/m}^3 H_2SO_4 | \text{sample}(+)$ , and said second electrode includes a second electrode material which exhibits a standard electromotive force of less than 0.8V in the same cell construction.

4. The hydrogen gas sensor as defined in any one of claims 1-3, wherein said first electrode material includes at least one selected  
30 from the group consisting of Pt, Pt alloy, Pd and Pd alloy, and said second electrode material includes at least one selected from the group consisting of Ni, Ni alloy, Ti, Ti alloy, Cu, Cu alloy, Fe, Fe alloy, Al, Al alloy and organic conductive material.

5. The hydrogen gas sensor as defined in any one of claims 1-4, wherein said first electrode and said second electrode are disposed in the same atmosphere, thereby to contact with said hydrogen gas simultaneously.

5 6. The hydrogen gas sensor as defined in any one of claims 1-5, wherein said first electrode and said second electrode are shaped in plate and disposed so as to be opposed to one another, and said electrolyte is disposed between said first electrode and said second electrode.

10 7. The hydrogen gas sensor as defined in any one of claims 1-5, wherein said first electrode and said second electrode are shaped in rod or line and disposed on an insulating substrate so as to be separated from one another, and said electrolyte is disposed between said first electrode and said second electrode.

15 8. The hydrogen gas sensor as defined in any one of claims 1-5, wherein said second electrode is shaped in cylinder so that said first electrode is disposed in said second electrode, and said electrolyte is disposed at least partially in between said first electrode and said second electrode.

20 9. The hydrogen gas sensor as defined in any one of claims 1-8, wherein said electrolyte is a solid electrolyte.

10. The hydrogen gas sensor as defined in claim 9, wherein said solid electrolyte is made of a solid electrolyte raw material and a reinforcing material such as glass wool, wherein said solid electrolyte  
25 is made through the solidification of said solid electrolyte raw material with said reinforcing material or the infiltration of said reinforcing material into said electrolyte raw material which is processed in porosity or mesh.

11. A hydrogen gas leak alarm system comprising a hydrogen gas  
30 sensor as defined in any one of claims 1-10 and a voltage comparator, wherein an electromotive force variation as a hydrogen gas detecting information from said hydrogen gas sensor is compared with a reference voltage of said voltage comparator, thereby to put out an

signal on the comparison of said electromotive force variation and said reference voltage.

12. A hydrogen gas leak controlling system comprising a hydrogen gas sensor as defined in any one of claims 1-10 and a voltage comparator, wherein an electromotive force variation as a hydrogen gas detecting information from said hydrogen gas sensor is compared with a reference voltage of said voltage comparator, thereby to put out a signal on the comparison of said electromotive force variation and said reference voltage.

13. A hydrogen gas leak information transmitting system comprising a hydrogen gas sensor as defined in any one of claims 1-10 and a voltage comparator, wherein an electromotive force variation as a hydrogen gas detecting information from said hydrogen gas sensor is compared with a reference voltage of said voltage comparator, thereby to put out a signal on the comparison of said electromotive force variation and said reference voltage.

14. The hydrogen gas leak alarm system as defined in claim 11, wherein said voltage comparator is configured such that a threshold voltage of a Shumitt inverter is defined as said reference voltage, and compared with an input voltage corresponding to said hydrogen gas detecting information, thereby to put out said signal.

15. The hydrogen gas leak controlling system as defined in claim 12, wherein said voltage comparator is configured such that a threshold voltage of a Shumitt inverter is defined as said reference voltage, and compared with an input voltage corresponding to said hydrogen gas detecting information, thereby to put out said signal.

16. The hydrogen gas leak information transmitting system as defined in claim 13, wherein said voltage comparator is configured such that a threshold voltage of a Shumitt inverter is defined as said reference voltage, and compared with an input voltage corresponding to said hydrogen gas detecting information, thereby to put out said signal.

17. A hydrogen gas sensor array comprising a plurality of hydrogen gas sensors as defined in any one of claims 1-10, wherein said hydrogen gas sensors are arranged on the same substrate.

18. A hydrogen gas analyzer comprising a hydrogen gas sensor as  
5 defined in any one of claims 1-10 and an electric circuit for detecting an electromotive force from said hydrogen gas sensor, wherein hydrogen gas concentration is detected in dependence on the intensity of said electromotive force.

19. A hydrogen gas sensor element comprising a hydrogen gas  
10 sensor as defined in any one of claims 1-10 and a photo sensor for detecting hydrogen gas shielding contamination from external environment through the detection of an optical signal from an external LED, whereby Fail-Safe function for enhancing reliability in hydrogen gas detection is applied to said hydrogen gas sensor element.

15 20. A Fail-Safe function for enhancing reliability in hydrogen gas detection wherein hydrogen gas shielding contamination from external environment is detected through the detection of an optical signal from an external LED by a photo sensor.